

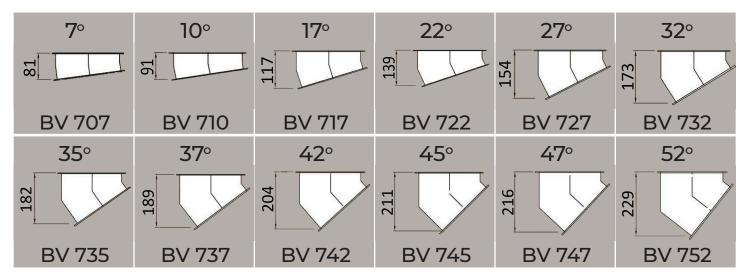
BENDS TYPE Q-24

CIMBRIAS's Q-spout system includes both vertical and twisted bends. To achieve the best capacity it is recommended, if at all possible, to install a minimum 120 mm spout between the bends in order to ensure that the grain throughput is not impeded by the change of direction. If a bend is mounted before a two-way valve it

is likewise important to mount a piece of straight spout in order to prevent wear to one side of the two-way valve.

Vertical bends

Vertical bends are used specially when changing the direction of a spout line from vertical to inclined or vice versa.



Twisted bends

Twisted bends are used where an inclined spout has to be twisted sideways in order to ensure that the spout after the bend has the same flow and is turning the right way

ensuring that the grain is flowing evenly across the bottom plate thus, eliminating extra wear which will occur if the grain flows into one corner. Twisted bends can only be used for 38° angles.

15°	20°	25°	30°	35°	40°	45°
06	118	149	E	500	25	
110 -21	125	140	155	171 \$6	188	204
BR 715	BR 720	BR 725	BR 730	BR 735	BR 740	BR 745
8	6 2	148		900	25	38
110 21	125 6	140	155 24	171	188	12
BL 715	BL 720	BL 725	BL 730	BL 735	BL 740	BL 745

