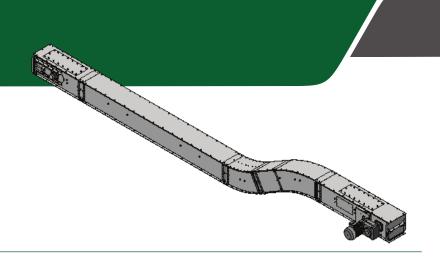


## **GENERAL**

Brand Model Chain speed Application Cimbria RW Chain Conveyor up to 0.27 m/s

Moving dry bulk materials, such as sawdust, shavings and

cereal residue



Cimbria type RW chain conveyor is designed for moving dry bulk materials such as sawdust, shavings and cereal residue.

The conveyor can be arranged for horizontal *and* inclined travel in one process, which makes for a cost-effective and efficient solution, in that one machine can accomplish what generally requires two.

The conveyor can be configured for reversible operation.

## **FEATURES**

- · Single bottom casing with chain runners
- · Dual-side or top loading
- Single strand conveyor chain; pins-and-bush assembly; data sheet: Conveyor Chain
- · Welded flights with bolted rubber flaps
- · Manual chain tensioning at tail end

## **DRIVE SYSTEM**

- · Parallel shaft helical gearmotor, hollow shaft
- · Gearmotor mounted on right or left hand side

## **CONTROLLERS**

- Overflow sensing
- · Rotation sensing
- · Bearing heat sensing (optional)
- Explosion relief (optional); data sheet 50

# ACCESSORIES

- Outlet for Q-pipe system
- · Top covers for inlet sections
- · Inspection windows
- · Sun cover for gearmotor
- Support system; data sheet: Chain Conveyor Support System

| Technical data  |  |         |  |  |  |  |  |
|---|--|---------|--|--|--|--|--|
| Maximum capacity  | Horizontal                             | 30 m³/h |  |  |  |  |  |
|   | Angled (90°)                           | 15 m³/h |  |  |  |  |  |
| Maximum bulk density                                    | mum bulk density 200 kg/m <sup>3</sup> |         |  |  |  |  |  |
| Drive motor size  | According to application               |         |  |  |  |  |  |
| Chain speed   | Up to 0.27 m/s                         |         |  |  |  |  |  |
| Sound pressure level                                    | 75 to 85 dB(A)                         |         |  |  |  |  |  |
| Maximum length and angle Depends on the material proper |  |         |  |  |  |  |  |
| of slope  | ties and the length and angle of       |         |  |  |  |  |  |
|   | the conveyor                           |         |  |  |  |  |  |
| Operating conditions                                    | Indoor and outdoor                     |         |  |  |  |  |  |
|   | -15°C to +40°C ambient                 |         |  |  |  |  |  |

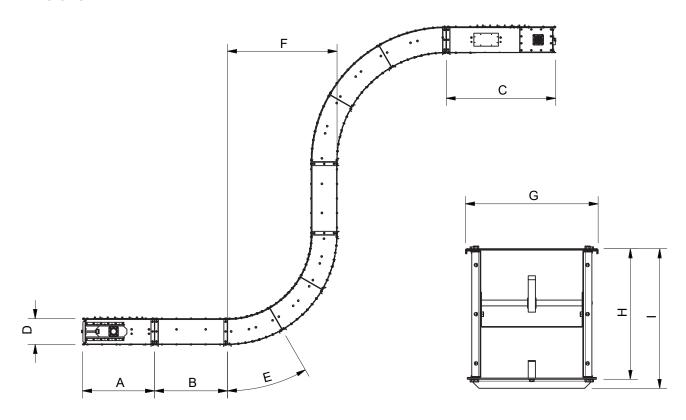
| Materials     |                      |
|---------------|----------------------|
| Casing        | Pre-galvanised steel |
| Chain         | Steel, oil coated    |
| Chain runners | PEHD, antistatic     |
| Rubber flaps  | SBR, antistatic      |

| Compliance |          |                       |  |  |  |
|------------|----------|-----------------------|--|--|--|
| Atex       | Standard | Zone 21 inside        |  |  |  |
|            |          | Non-zone outside      |  |  |  |
|            | Optional | Zone 22 or 21 outside |  |  |  |

NOTE: Specific requirements apply for ATEX compliance.



## **DIMENSIONS**



|       | A    | B                 | C     | D    | E       | F     | G    | H    | l    |
|-------|------|-------------------|-------|------|---------|-------|------|------|------|
|       | [mm] | [mm]              | [mm]  | [mm] | [mm]    | [mm]  | [mm] | [mm] | [mm] |
| RW-30 | 990  | 500/1000/<br>3000 | 1 500 | 356  | 15°/30° | 1 500 | 364  | 358  | 383  |

|       | Grain layer<br>thickness<br>[mm] | Grain layer<br>width [mm] | Thickness,<br>top plate<br>[mm] | Thickness,<br>side plate<br>[mm] | Thickness,<br>bottom<br>plate [mm] | Weight with<br>material<br>[kg/m] <sup>1</sup> | Driving<br>section<br>[kg]² | Intermediate<br>section<br>[kg/m] | Tension<br>section<br>[kg] |
|-------|----------------------------------|---------------------------|---------------------------------|----------------------------------|------------------------------------|--|-----------------------------|-----------------------------------|----------------------------|
| RW-30 | Up to 110                        | 280                       | 2                               | 3                                | 3                                  | 6.2  | 132                         | 28                                | 55                         |

 $\left[^{1}\right]$  With material bulk density 200 kg/m $^{3}$ 

[2] Weight of driving section without motor

