# © CONVEYING MISALIGNMENT DETECTOR XY-81.AT2.11

## **Device description**

The misalignment detector is a limit switch that detects belt misalignment in continuous handling equipment. Misalignment detectors are typically mounted in pairs across from each other at critical points along the conveying belt. The misalignment detector stays energised during normal operation. As the belt moves to the side and pushes the plunger head, it engages the actuating mechanism. While the actuating mechanism is engaged, there is no signal. Depending on the situation, the control system may activate an alarm and automatically stop the controlled machinery. The misalignment detector automatically resets when the belt moves off the plunger head.

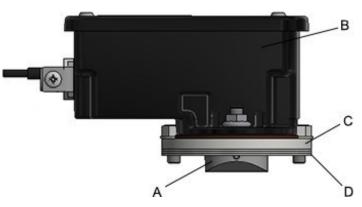


Figure 1: Main parts and their function

Key	Part	Function
A	Plunger head	Transfers belt displacement to the actuating mechanism
В	Plunger housing	Encloses the actuating mechanism
С	Mounting bracket	Secures the plunger housing to the mounting surface
D	Spacer	Limits the protrusion of the plunger head

### Applications

The misalignment detector may be used with the following machinery:

Yes: May be used in the specified location.

No: Shall not be used in the specified location.

Cimbria™ bucket elevator type EF Yes Yes

Туре	Head	Tail	Tripper
Cimbria™ belt conveyor type GF	Yes	Yes	-
Туре	Head	Boot	
Cimbria™ bucket elevator type EC	Yes	Yes	
Cimbria™ bucket elevator type ED	Yes	Yes	
Cimbria™ bucket elevator type EE	Yes	Yes	

#### Specifications

Identifying characteristics in accordance with EN 60947-5-2.

Electrical data						
Sensor operation (delivery status)						
Switching element function		DC, N.O.				
Rated operational voltage		12 – 24 V DC				
Operational voltage range		10 – 30 V DC				
Rated insulation voltage		75 V DC				
Rated impulse withstand voltage		500 V				
Voltage drop		≤ 2 V DC specification				
Utilization category		DC 13				
Rated operational current	le	200 mA ±10 %				
Minimum operating current		1 mA				
Off–state current		< 0.1 mA				
No-load supply current	I <sub>o</sub>	< 10 mA				
Switching element		permanent overload and s.c.p.				
Short-circuit protection		pulsed, current-limited and thermal				
Frequency of operating cycles		450 Hz				
False polarity protection		yes				
Time delay before availability		< 300 ms				

#### **Environmental conditions**

Ambient temperature	-20°C to +60°C		
Relative humidity	Maximum 50% at +40°C. Higher relative humidities are permitted at lower tempera- tures (for example 90% at 20°C).		
Atmospheric pressure	80 kPa to 110 kPa		
Volume fraction of oxygen in air	21%		
Altitude above mean sea level	Up to 1000 m		
Pollution degree	Pollution degree 3		
Level of housekeeping	Poor		
Hazardous dust area class	Zone 21		
Dust layer thickness	5 mm		

